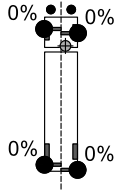
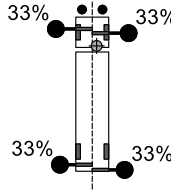


○ ..... Stabilizer not active  
● ..... Stabilizer active  
% ..... Outrigger stroke

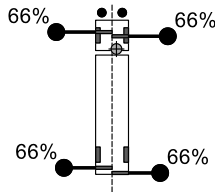
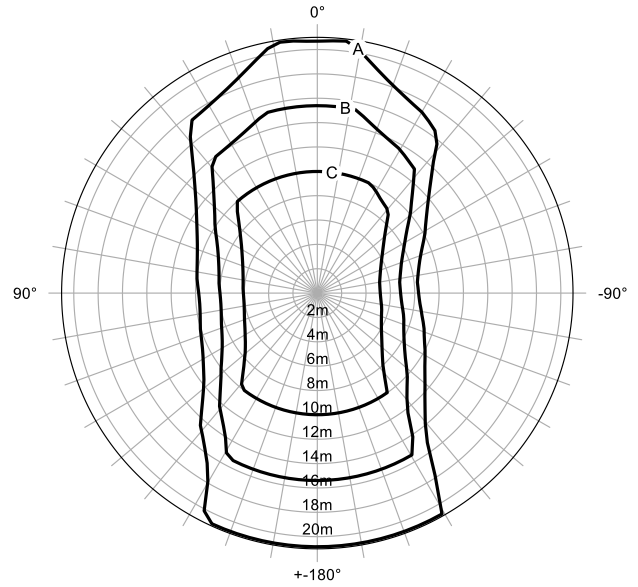
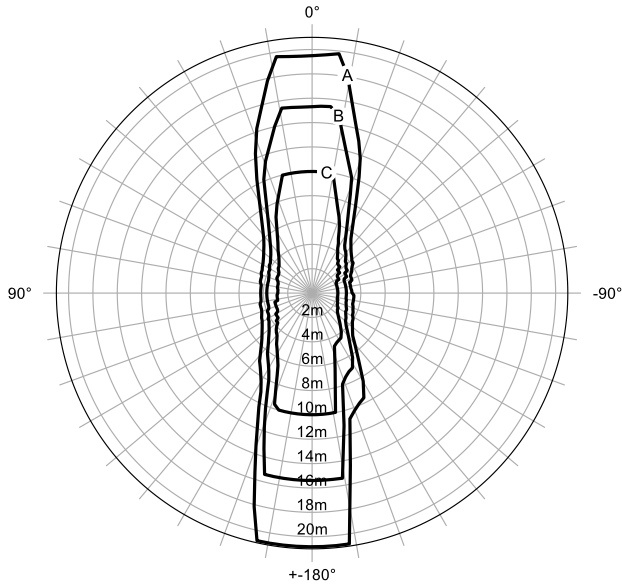
Max. occurring stabilizer force  $F_{max}$  419kN (dynamic)  
Lifting performance with vehicle unloaded



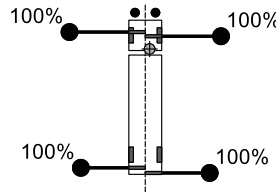
A: 4.850kg  
B: 6.700kg  
C: 10.800kg



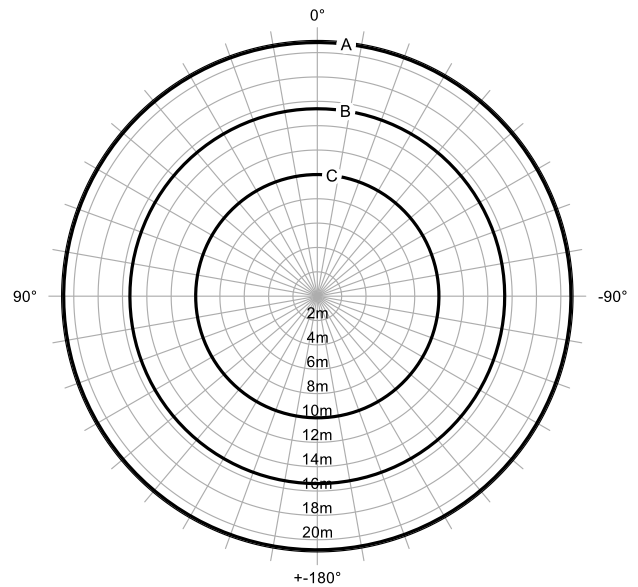
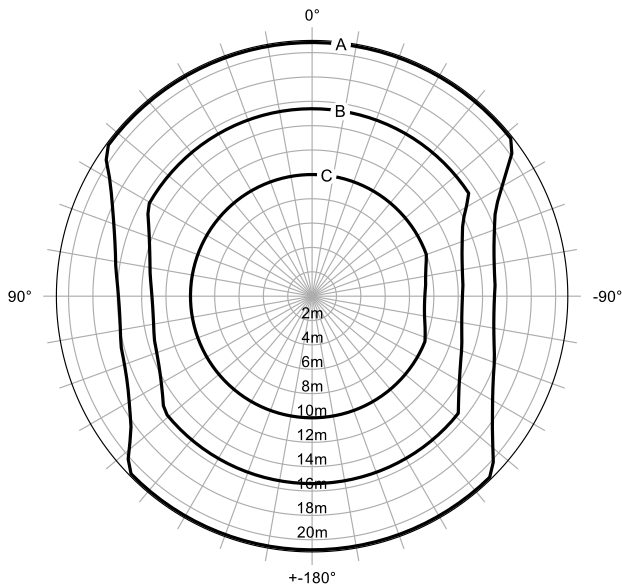
A: 4.850kg  
B: 6.700kg  
C: 10.800kg



A: 4.850kg  
B: 6.700kg  
C: 10.800kg

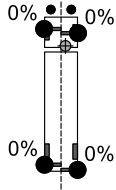


A: 4.850kg  
B: 6.700kg  
C: 10.800kg

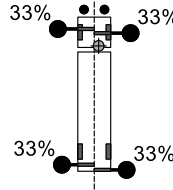


○ ..... Stabilizer not active  
● ..... Stabilizer active  
%..... Outrigger stroke

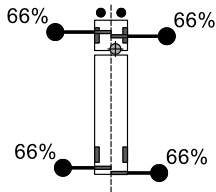
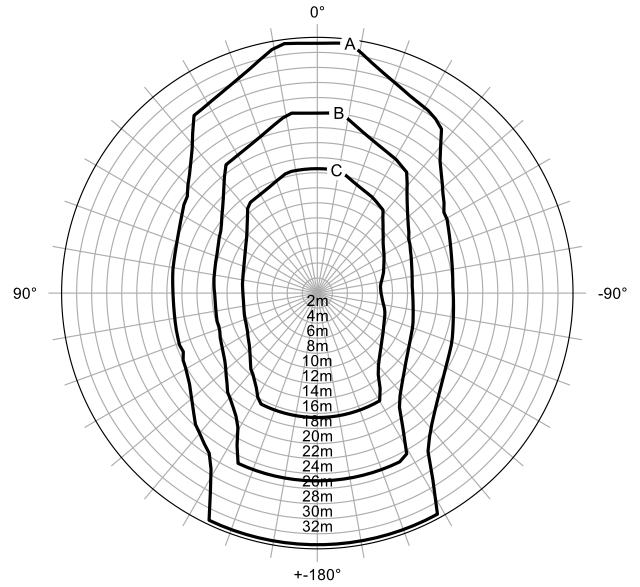
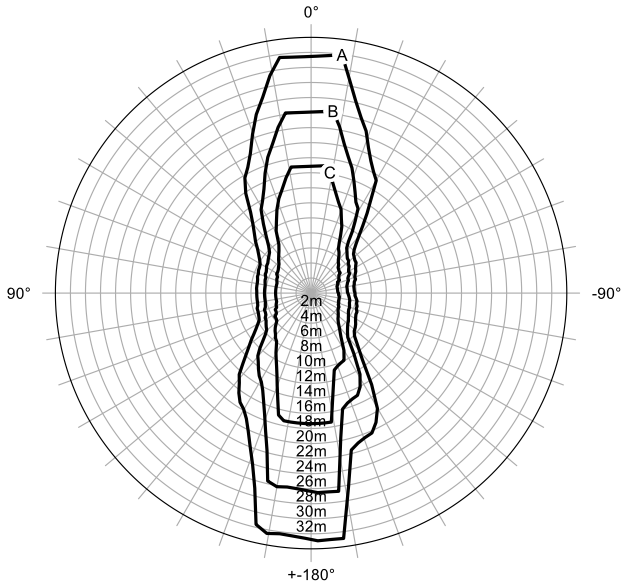
Max. occurring stabilizer force  $F_{max}$  419kN (dynamic)  
Lifting performance with vehicle unloaded



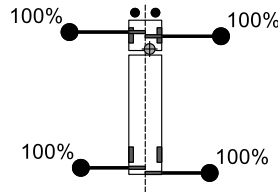
A: 1.600kg  
B: 2.550kg  
C: 4.800kg



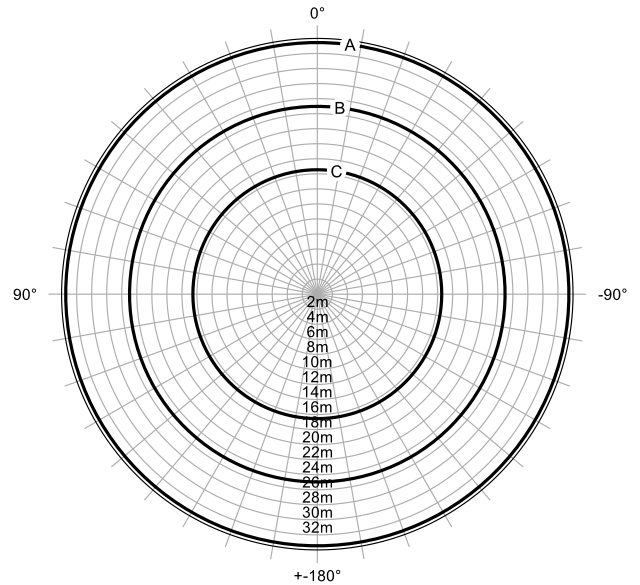
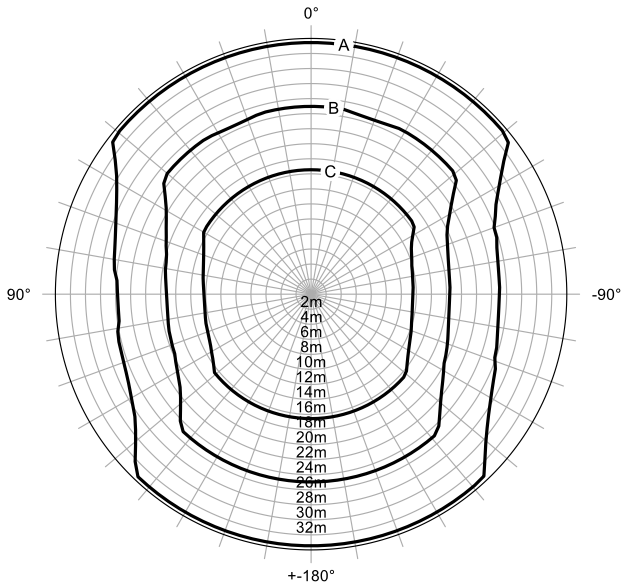
A: 1.600kg  
B: 2.800kg  
C: 5.100kg



A: 1.600kg  
B: 2.800kg  
C: 5.100kg

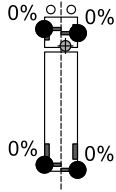


A: 1.600kg  
B: 2.800kg  
C: 5.100kg

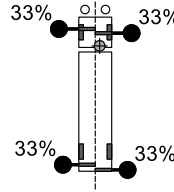


○ ..... Stabilizer not active  
● ..... Stabilizer active  
%..... Outrigger stroke

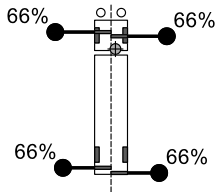
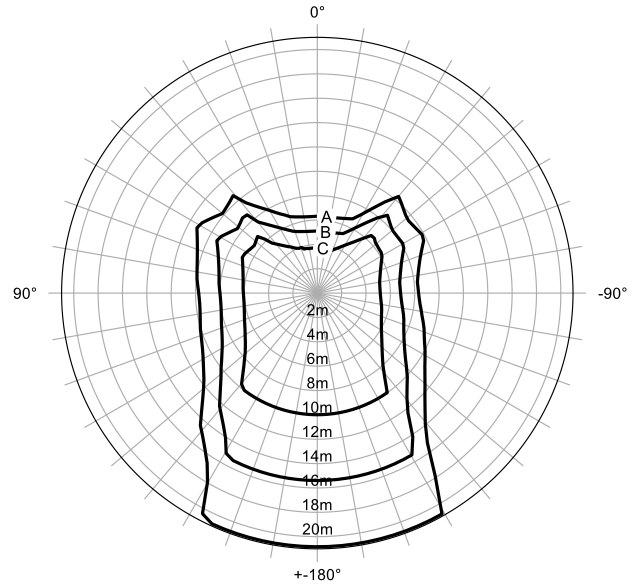
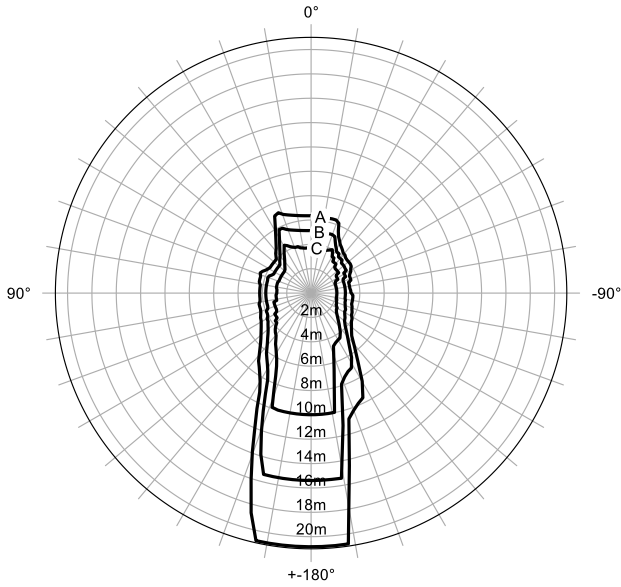
Max. occurring stabilizer force  $F_{max}$  419kN (dynamic)



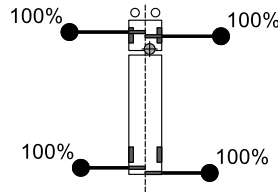
A: 4.850kg  
B: 6.700kg  
C: 10.800kg



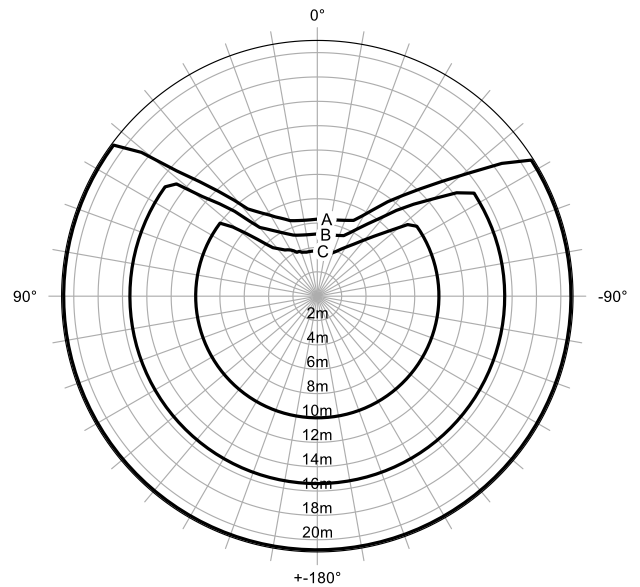
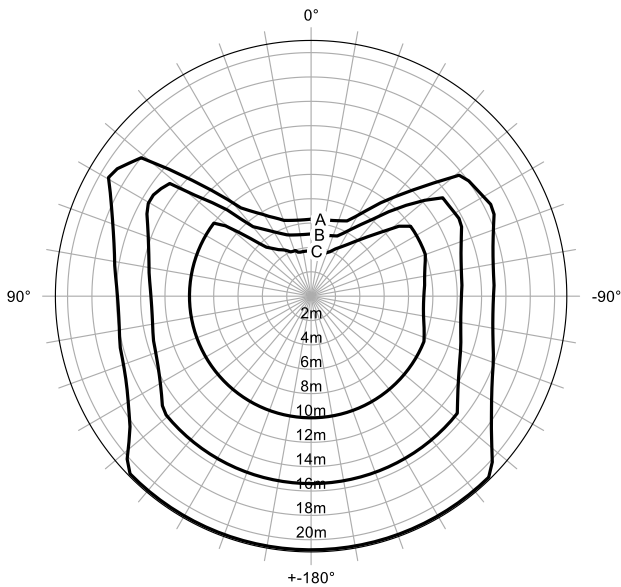
A: 4.850kg  
B: 6.700kg  
C: 10.800kg



A: 4.850kg  
B: 6.700kg  
C: 10.800kg

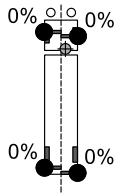


A: 4.850kg  
B: 6.700kg  
C: 10.800kg

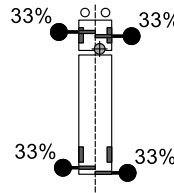


- ..... Stabilizer not active
- ..... Stabilizer active
- %..... Outrigger stroke

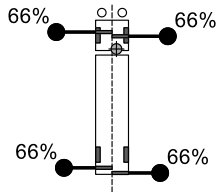
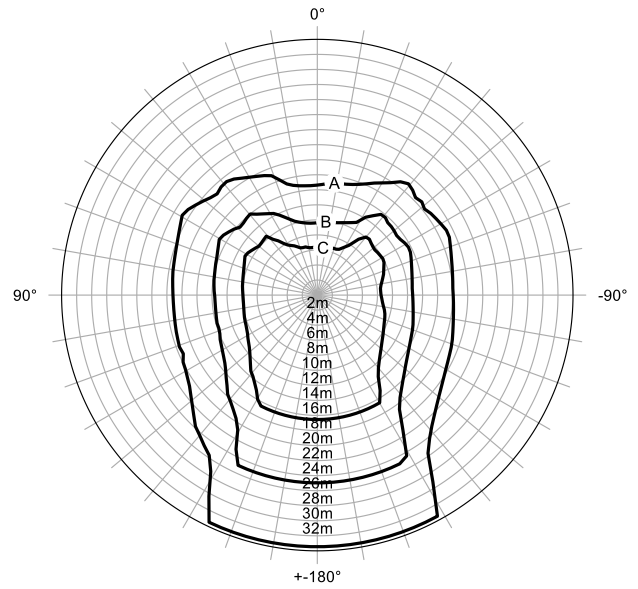
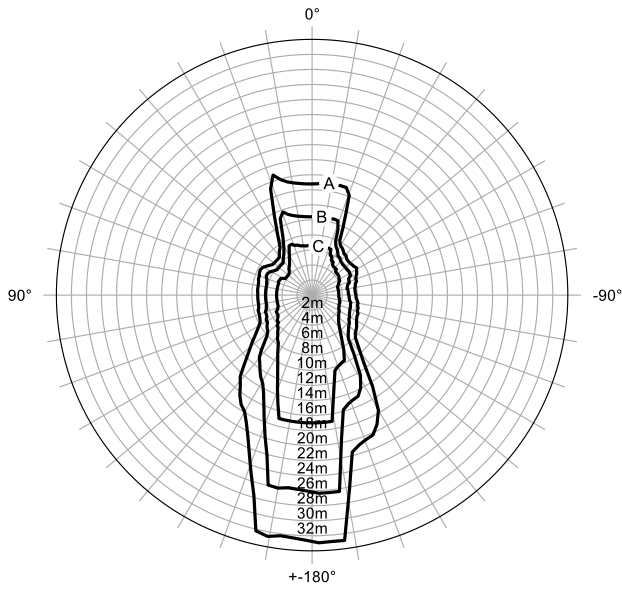
Max. occurring stabilizer force  $F_{max}$  419kN (dynamic)



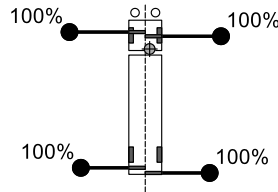
A: 1.600kg  
B: 2.600kg  
C: 5.000kg



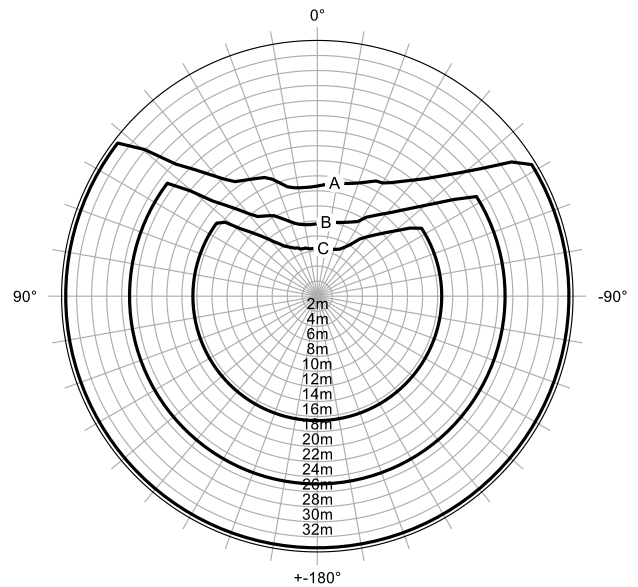
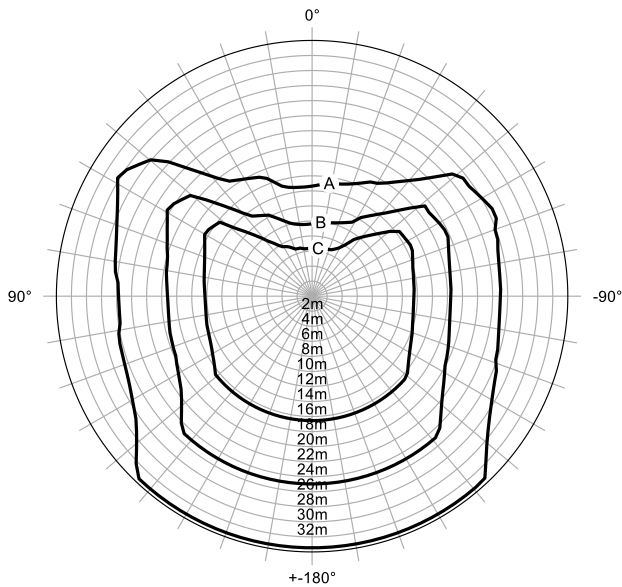
A: 1.600kg  
B: 2.800kg  
C: 5.100kg



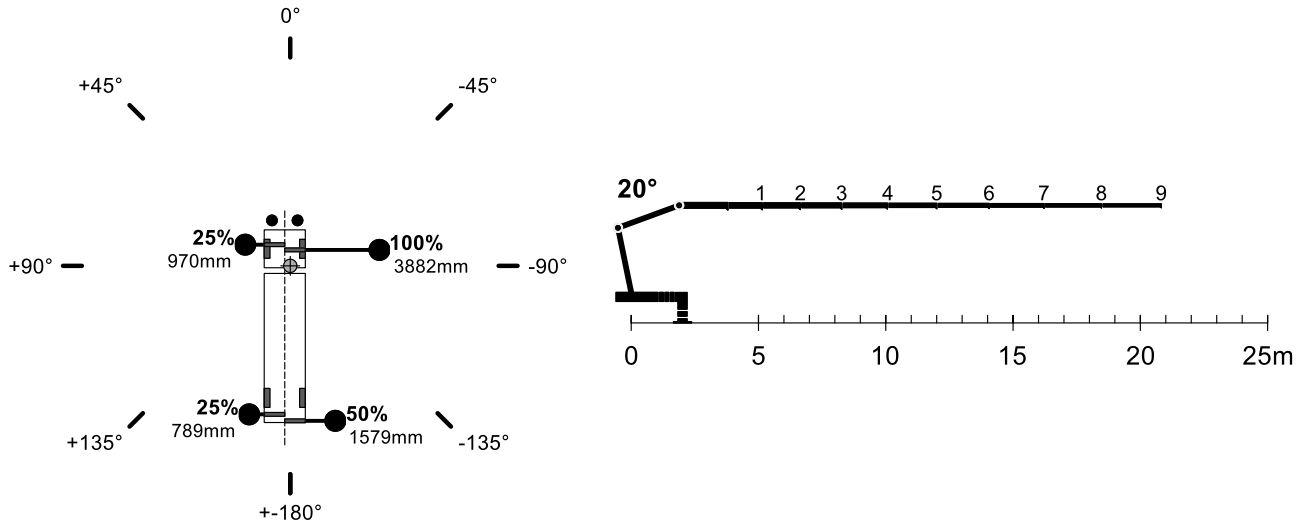
A: 1.600kg  
B: 2.800kg  
C: 5.100kg



A: 1.600kg  
B: 2.800kg  
C: 5.100kg



Lifting performance with vehicle unloaded



mm = cylinder stroke

	0 (4,5m)	1 (5,8m)	2 (7,3m)	3 (8,9m)	4 (10,5m)	5 (12,4m)	6 (14,3m)	7 (16,4m)	8 (18,6m)	9 (20,8m)
0°	25.300kg	19.500kg	15.300kg	12.300kg	10.200kg	8.500kg	7.200kg	6.200kg	5.500kg	4.850kg
+45°	20.900kg	14.200kg	10.000kg	7.500kg	5.800kg	4.400kg	3.450kg	2.750kg	2.300kg	1.960kg
+90°	15.000kg	9.200kg	6.300kg	4.500kg	3.300kg	2.350kg	1.760kg	1.340kg	1.060kg	890kg
+135°	25.300kg	19.500kg	15.300kg	10.500kg	7.600kg	5.500kg	4.150kg	3.250kg	2.650kg	2.250kg
+180°	25.300kg	19.500kg	15.300kg	12.300kg	10.200kg	8.500kg	7.200kg	6.200kg	5.500kg	4.850kg
-135°	25.300kg	19.500kg	15.300kg	12.300kg	10.200kg	8.500kg	7.200kg	6.200kg	5.500kg	4.700kg
-90°	25.300kg	19.500kg	15.300kg	12.300kg	10.200kg	8.500kg	7.200kg	6.200kg	5.200kg	4.450kg
-45°	25.300kg	19.500kg	15.300kg	12.300kg	10.200kg	8.500kg	7.200kg	6.200kg	5.500kg	4.850kg

### How to use the document

This document is meant to support periodic inspections.  
The table shows the adjusted lifting capacities of the crane

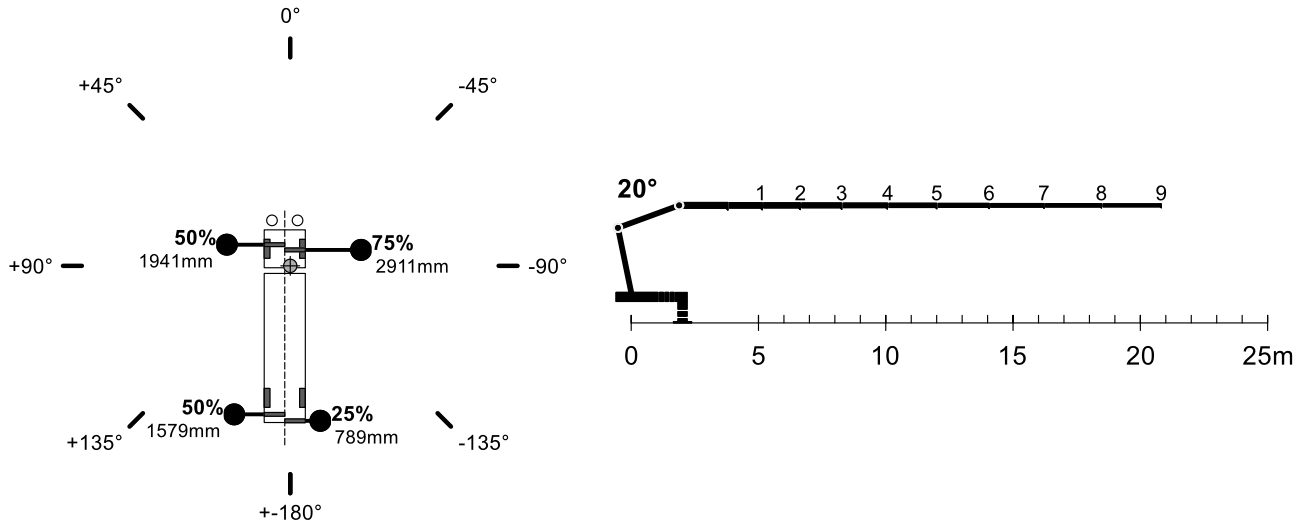
- in the shown support condition
- at different slewing angles
- with different extension values (one value per extension boom)

### How to check a test point

- Position the unloaded vehicle
- Establish the shown support condition (outriggers and stabilizers exactly as shown in the picture)
- Select a slewing angle from the table
- Choose a test load for this slewing angle (must be within the highest and the lowest value of that angle)
- Put the crane into the shown position, make sure the main boom is at the strongest angle (refer to picture)
  - The crane has to be able to lift the load
  - The overload system has to switch off when extending the boom system further (about 5 to 10%)

### Position the unloaded vehicle

- Check any amount of test points according to above procedure (suggestion 3 – 5).
- The check is passed if the crane overload systems switches off according to the test position.
- Due to the many influencing factors (accuracy of support condition, slewing angle, boom angle and test load) tolerances of about 10% may occur.
- When switching off, the stability of the vehicle has to be according to the system setting, but still in safe condition.



mm = cylinder stroke

	0 (4,5m)	1 (5,8m)	2 (7,3m)	3 (8,9m)	4 (10,5m)	5 (12,4m)	6 (14,3m)	7 (16,4m)	8 (18,6m)	9 (20,8m)
0°	8.000kg	5.500kg	3.900kg	2.850kg	2.100kg	1.440kg	1.020kg	740kg	570kg	460kg
+45°	25.300kg	19.500kg	14.500kg	11.100kg	8.100kg	5.900kg	4.500kg	3.550kg	2.900kg	2.450kg
+90°	25.300kg	19.300kg	12.700kg	9.200kg	6.900kg	5.100kg	3.950kg	3.200kg	2.650kg	2.250kg
+135°	25.300kg	19.500kg	15.300kg	12.300kg	10.200kg	8.500kg	7.200kg	6.000kg	4.900kg	4.100kg
+180°	25.300kg	19.500kg	15.300kg	12.300kg	10.200kg	8.500kg	7.200kg	6.200kg	5.500kg	4.850kg
-135°	25.300kg	19.500kg	15.300kg	12.000kg	9.100kg	6.900kg	5.400kg	4.300kg	3.600kg	3.050kg
-90°	25.300kg	19.500kg	15.300kg	11.100kg	8.200kg	6.100kg	4.650kg	3.700kg	3.050kg	2.600kg
-45°	12.500kg	9.600kg	7.500kg	6.100kg	5.000kg	3.950kg	3.200kg	2.650kg	2.250kg	1.960kg

### How to use the document

This document is meant to support periodic inspections.  
The table shows the adjusted lifting capacities of the crane

- in the shown support condition
- at different slewing angles
- with different extension values (one value per extension boom)

### How to check a test point

- Position the unloaded vehicle
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